GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A473 Type 304L

Standard Specification for Stainless Steel Forgings

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A473 Type 304L Stainless Steel Forgings

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Forging

Chemical Composition		
Carbon	C %	0.030 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.045 max.
Sulphur	S %	0.030 max.
Silicon	Si %	1.000 max.
Chromium	Cr %	18.000 - 20.000
Nickel	Ni %	8.000 - 12.000
Nitrogen	N %	0.100 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	450 min.
Yield Strength in Mpa	170 min.
Elongation in %	40 min.
Reduction of Area in %	50 min.
Hardness in HRC	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
S30403	UNS	USA	Steel
10250-4 1.4306	EN	European Union	Steel and Forging
1654-5 1.4306	DIN	Germany	Steel
J 405 304L	SAE	USA	Steel
J 405 30403 L	SAE	USA	Steel
A 167 Type 304L	ASTM	USA	Plate, Sheet and Strip
A 240 Type 304L	ASTM	USA	Plate, Sheet and Strip

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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